



# HSS STRAIGHT SHANK TWIST DRILL



## ASME B.94.11M-SCREW MACHINE LENGTH

Size	Decimal Equivalent	Flute Length	Overall Length
1#	.2280	1-5/16	2-7/16
2#	.2210	1-5/16	2-7/16
3#	.2130	1-1/4	2-3/8
4#	.2090	1-1/4	2-3/8
5#	.2055	1-1/4	2-3/8
6#	.2040	1-1/4	2-3/8
7#	.2010	1-3/16	2-1/4
8#	.1990	1-3/16	2-1/4
9#	.1960	1-3/16	2-1/4
10#	.1935	1-3/16	2-1/4
11#	.1910	1-3/4	2-1/4
12#	.1890	1-3/16	2-1/4
13#	.1850	1-3/16	2-3/16
14#	.1820	1-3/16	2-3/16
15#	.1800	1-3/16	2-3/16
16#	.1770	1-3/16	2-3/16
17#	.1730	1-3/16	2-3/16
18#	.1695	1-1/8	2-1/8
19#	.1660	1-1/8	2-1/8
20#	.1610	1-1/8	2-1/8
21#	.1590	1-1/8	2-1/8
22#	.1570	1-1/8	2-1/8
23#	.1540	1-1/16	2-1/16
24#	.1520	1-1/16	2-1/16
25#	.1495	1-1/16	2-1/16
26#	.1470	2-1/16	2-1/16
27#	.1440	2-1/16	2-1/16
28#	.1405	1-15/16	1-15/16
29#	.1360	1-15/16	1-15/16
30#	.1285	1-15/16	1-15/16
31#	.1200	7/8	1-7/8
32#	.1160	7/8	1-7/8
33#	.1130	7/8	1-7/8
34#	.1110	7/8	1-7/8
35#	.1100	7/8	1-7/8

Size	Decimal Equivalent	Flute Length	Overall Length
36#	.1065	13/16	1-13/16
37#	.1040	13/16	1-13/16
38#	.1015	13/16	1-13/16
39#	.0995	13/16	1-13/16
40#	.0980	13/16	1-13/16
41#	.0960	13/16	1-13/16
42#	.0935	3/4	1-3/4
43#	.0890	3/4	1-3/4
44#	.8660	3/4	1-3/4
45#	.0820	3/4	1-3/4
46#	.0810	3/4	1-3/4
47#	.0785	11/16	1-11/16
48#	.0760	11/16	1-11/16
49#	.0730	11/16	1-11/16
50#	.0700	11/16	1-11/16
51#	.0670	11/16	1-11/16
52#	.0635	11/16	1-11/16
53#	.0595	5/8	1-5/8
54#	.0550	5/8	1-5/8
55#	.0520	5/8	1-5/8
56#	.0465	1/2	1-3/8
57#	.0430	1/2	1-3/8
58#	.0420	1/2	1-3/8
59#	.0410	1/2	1-3/8
60#	.0400	1/2	1-3/8

**Note:** Split point drills available from 1/8" and above sizes



HSS STRAIGHT SHANK TWIST DRILL

HSS TAPER SHANK TWIST DRILL

HSS TAPS

HSS END MILL

OTHER GENERAL TOOLS

CARBIDE TIP DRILLS

HSS DRILL BLANKS

DRILL SET