



HSS STRAIGHT SHANK TWIST DRILL INDEX



**118° Point, High-Speed Steel,
Black Oxide
Taper length Drill**

Size	Decimal Equivalent	Flute Length	Overall Length
A	.2340	3-3/4	6-1/8
B	.2380	3-3/4	6-1/8
C	.2420	3-3/4	6-1/8
D	.2460	3-3/4	6-1/8
E	.2500	3-3/4	6-1/8
F	.2570	3-7/8	6-1/4
G	.2610	3-7/8	6-1/4
H	.2660	3-7/8	6-1/4
I	.2720	3-7/8	6-1/4
J	.2770	3-7/8	6-1/4
K	.2810	3-7/8	6-1/4
L	.2900	4	6-3/8
M	.2950	4	6-3/8
N	.3020	4	6-3/8
O	.3160	4-1/8	6-1/2
P	.3230	4-1/8	6-1/2
Q	.3320	4-1/8	6-1/2
R	.3390	4-1/8	6-1/2
S	.3480	4-1/4	6-3/4
T	.3580	4-1/4	6-3/4
U	.3680	4-1/4	6-3/4
V	.3770	4-3/8	7
W	.3860	4-3/8	7
X	.3970	4-3/8	7
Y	.4040	4-3/8	7
Z	.4130	4-5/8	7-1/4



**ASME B.94.11M-SCREW
MACHINE LENGTH**

Size	Decimal Equivalent	Flute Length	Overall Length
3/64	.0469	1/2	1-3/8
1/16	.0625	5/8	1-5/8
5/64	.0781	11/16	1-11/16
3/32	.0938	3/4	1-3/4
7/64	.1094	13/16	1-13/16
1/8	.1250	7/8	1-7/8
9/64	.1406	15/16	1-15/16
5/32	.1562	1	2-1/16
11/64	.1719	1-1/16	2-1/8
3/16	.1875	1-1/8	2-3/16
13/64	.2031	1-3/16	3-1/4
7/32	.2188	1-1/4	2-3/8
15/64	.2344	1-5/16	2-7/16
1/4	.2500	1-3/8	2-1/2
17/64	.2656	1-7/16	2-5/8
9/32	.2812	1-1/2	2-11/16
19/64	.2969	1-9/16	2-3/4
5/16	.3125	1-5/8	2-13/16
21/64	.3281	1-11/16	2-15/16
11/32	.3438	1-11/16	3
23/64	.3594	1-3/4	3-1/16
3/8	.3750	1-13/16	3-1/8
25/64	.3906	1-7/8	3-1/4
13/32	.4062	1-15/16	3-5/16
27/64	.4219	2	3-3/8
7/16	.4375	2-1/16	3-7/16
29/64	.4531	2-1/8	3-9/16
15/32	.4688	2-1/8	3-5/8
31/64	.4844	2-3/16	3-11/16
1/2	.5000	2-1/4	3-3/4

Note: Split point drills available from 1/8" and above sizes