



THE STEPS AND LADDERS DRILL



HSS Step Drill Bits, with Split Point

Art.No HSS	Art.No HSS+TIN	Size No.	Drilling range mm	Total length mm	Steps	Shank-Ø mm
-0412	-0412	0/5	4.0-12.00	65	5	6
-0413	-0413	0/9	4.0-12.00	65	9	6
-0420	-0420	1	4.0-20.00	75	9	8
-0430	-0430	2	4.0-30.00	100	14	10
-0638	-0638	3	5.0-38.00	100	12	10
-0620	-0620	4	6.0-26.75	75	8	10
-0439	-0439	5	4.0-39.00	107	13	10
-0632	-0632	6	6.0-32.00	75	8	10
-0528	-0528	7	5.0-28.00	69	7	10
-0630	-0630	8	6.0-30.50	50	9	10
-0637	-0637	9	6.0-37.00	100	12	10
-0410	-0410	10	4.8-10.65	54	5	6
-0625	-0625	11	6.0-25.00	65	7	10
-0633	-0633	12	6.0-32.00	76	9	10
-0640	-0640	13	6.0-40.00	105	16	13
-0530	-0530	14	5.3-30.50	79	9	10
-0634	-0634	15	6.5-32.50	79	9	10
-0538	-0538	16	5.3-38.50	96	11	10
-0641	-0641	17	6.5-40.50	96	11	10



HSS STRAIGHT
SHANK TWIST DRILL

HSS TAPER
SHANK TWIST DRILL

HSS TAPS

HSS END MILL

OTHER GENERAL
TOOLS

CARBIDE TIP DRILLS

HSS DRILL BLANKS

DRILL SET