



Art.3 8 DIN374 Spiral Flute Machine Taps

DIN374, with 35° Spiral flute, metric-ISO thread DIN13, tolerance 6H=ISO2
M2 HSS

M35 HSS-E, Coating, available for specified requirements

For blind holes

Good cutting action, high speeding

Code	Mf	P(mm)	L(mm)	Lc(mm)	d(mm)	K(mm)	Hole(mm)	Tap limits
3810062	M16x0.75	0.75	80	14	4.5	3.4	5.25	6H
3810082	M18x0.75	0.75	80	19	6	4.9	7.25	
3810083	M18x1.0	1.0	90	22	6	4.9	7.0	
3810103	M110x1.0	1.0	90	16	7	5.5	9.0	
3810104	M110x1.25	1.25	100	24	7	5.5	8.75	
3810123	M12x1.0	1.0	100	22	9	7	11.0	
3810124	M12x1.25	1.25	100	22	9	7	10.75	
3810125	M12x1.5	1.5	100	22	9	7	10.5	
3810142	M14x1.75	0.75	100	22	11	9	13.25	
3810143	M14x1.0	1.0	100	22	11	9	13.0	
3810144	M14x1.25	1.25	100	22	11	9	12.75	
3810145	M14x1.5	1.5	100	22	11	9	12.5	
3810163	M16x1.0	1.0	100	22	12	9	15.0	
3810165	M16x1.5	1.5	100	22	12	9	14.5	
3810183	M18x1.0	1.0	110	25	14	11	17.0	
3810185	M18x1.5	1.5	110	25	14	11	16.5	
3810187	M18x2.0	2.0	125	34	14	11	16.0	
3810203	M20x1.0	1.0	125	25	16	12	19.0	
3810205	M20x1.5	1.5	125	25	16	12	18.5	
3810207	M20x2.0	2.0	140	34	16	12	18.0	
3810223	M22x1.0	1.0	125	25	18	14.5	21.0	
3810225	M22x1.5	1.5	125	25	18	14.5	20.5	
3810227	M22x2.0	2.0	140	34	18	14.5	20.0	
3810243	M24x1.0	1.0	140	28	18	14.5	23.0	
3810245	M24x1.5	1.5	140	28	18	14.5	22.5	
3810247	M24x2.0	2.0	140	28	18	14.5	22.0	