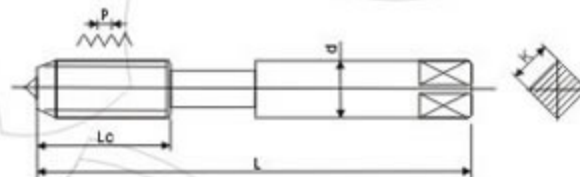


Art.3 5 DIN357 Machine Nut Taps

DIN357, for metric-ISO thread DIN13, tolerance 6H=ISO2
M2 HSS

M35 HSS-E, Coating, available for specified requirements

Code	M	P(mm)	L(mm)	Lc(mm)	Chamfer	d(mm)	K(mm)	Hole(mm)	Tap limits
3510030	M3	0.5	70	22	13P	2.2	-	2.5	6H
3510040	M4	0.7	90	25	13P	2.8	2.1	3.3	
3510050	M5	0.8	100	28	13P	3.5	2.7	4.2	
3510060	M6	1.0	110	32	13P	4.5	3.4	5.0	
3510080	M8	1.25	125	40	13P	6	4.9	6.75	
3510100	M10	1.5	140	45	13P	7	5.5	8.5	
3510120	M12	1.75	180	50	13P	9	7	10.25	
3510140	M14	2.0	200	56	13P	11	9	12.0	
3510160	M16	2.0	200	63	13P	12	9	14.0	
3510180	M18	2.5	220	63	13P	14	11	15.5	
3510200	M20	2.5	250	70	13P	16	12	17.5	
3510220	M22	2.5	280	80	13P	18	14.5	19.5	
3510240	M24	3.0	280	80	13P	18	15.5	21.0	



Art.3 6 DIN352 Spiral Flute Short Machine Taps

Din352, with 35° spiral flute, metric-iso thread din13, tolerance 6h=iso2
M2 hss

M35 hss-e, coating, available for specified requirements

For blind holes

Good cutting action, high speed

Code	M	P(mm)	L(mm)	Lc(mm)	Chamfer	d(mm)	K(mm)	n	Hole(mm)	Tap limits
3610030	M3	0.5	40	11	2.5P	3.5	2.7	3	2.5	6H
3610040	M4	0.7	45	13	2.5P	4.5	3.4	3	3.5	
3610050	M5	0.8	50	16	2.5P	6	4.9	3	4.2	
3610060	M6	1.0	50	19	2.5P	6	4.9	3	5.0	
3610070	M7	1.0	50	19	2.5P	6	4.9	3	6.0	
3610080	M8	1.25	56	22	2.5P	6	4.9	3	6.75	
3610100	M10	1.5	70	24	2.5P	7	5.5	3	8.5	
3610120	M12	1.75	75	29	2.5P	9	7	4	10.25	