



# HSS TAPS



## Art.3 4 DIN5156 BSW Art.3 4 DIN5156 Whitworth-pipe thread Spiral Pointed Machine Taps

DIN5156, for Whitworth-Pipe thread DIN259, equal to ISO228,tolerance 6H

M2 HSS

M35 HSS-E, Coating, available for specified requirements

For machine

For through holes

Good cutting action, high speeding

Code	Size	T.P.I	D(mm)	Chamfer	L(mm)	Lc(mm)	d(mm)	K(mm)	Hole(mm)
2410100	<b>G 1/8</b>	28	9.73	5P	90	20	8	6.2	8.80
2410110	<b>G 1/4</b>	19	13.16	5P	100	20	11	9	11.8
2410120	<b>G 3/8</b>	19	16.66	5P	100	22	12	9	15.3
2410130	<b>G 1/2</b>	14	20.96	5P	140	25	16	12	19.0
2410140	<b>G 5/8</b>	14	22.91	5P	140	25	18	14.5	21.0
2410150	<b>G 3/4</b>	14	26.44	5P	140	30	20	16	24.5
2410160	<b>G 7/8</b>	14	30.20	5P	160	30	22	18	28.25
2410170	<b>G 1</b>	11	33.25	5P	170	36	25	20	30.5
2410180	<b>G 1 1/8</b>	11	37.90	5P	180	36	28	22	35.5
2410190	<b>G 1 1/4</b>	11	41.91	5P	190	40	32	24	39.5
2410200	<b>G 1 3/8</b>	11	44.33	5P	190	40	36	29	41.5
2410210	<b>G 1 1/2</b>	11	47.81	5P	200	40	36	29	45.0
2410220	<b>G 1 3/4</b>	11	53.75	5P	200	45	36	29	51.0
2410230	<b>G 2</b>	11	59.62	5P	210	45	36	29	57.0