



TANGONG TOOLS

# HSS TAPER SHANK TWIST DRILL



## ANSI Standard

Dia.	Dec. Equiv.	Flute Length	Overall Length	Taper Shank#
1-15/32	1.4688	9-1/4	14-7/8	4
1-31/64	1.4844	9-3/8	15	4
1-1/2	1.5000	9-3/8	15	4
1-17/32	1.5312	9-3/8	16-3/8	5
1-9/16	1.5625	9-5/8	16-5/8	5
1-19/32	1.5938	9-7/8	16-7/8	5
1-5/8	1.6250	10	17	5
1-21/32	1.6562	10-1/8	17-1/8	5
1-11/16	1.6875	10-1/8	17-1/8	5
1-23/32	1.7188	10-1/8	17-1/8	5
1-3/4	1.7500	10-1/8	17-1/8	5
1-25/32	1.7812	10-1/8	17-1/8	5
1-13/16	1.8125	10-1/8	17-1/8	5
1-27/32	1.8438	10-1/8	17-1/8	5
1-7/8	1.8750	10-3/8	17-3/8	5
1-29/32	1.9062	10-3/8	17-3/8	5
1-15/16	1.9375	10-3/8	17-3/8	5
1-31/32	1.9688	10-3/8	17-3/8	5
2	2.0000	10-3/8	17-3/8	5
2-1/32	2.0312	10-3/8	17-3/8	5
2-1/16	2.0625	10-1/4	17-3/8	5
2-3/32	2.0938	10-1/4	17-3/8	5
2-1/8	2.1250	10-1/4	17-3/8	5
2-5/32	2.1562	10-1/4	17-3/8	5
2-3/16	2.1875	10-1/4	17-3/8	5
2-7/32	2.2188	10-1/8	17-3/8	5
2-1/4	2.2500	10-1/8	17-3/8	5
2-5/16	2.3125	10-1/8	17-3/8	5
2-3/8	2.3750	10-1/8	17-3/8	5
2-7/16	2.4375	11-1/4	18-3/4	5
2-1/2	2.5000	11-1/4	18-3/4	5
2-9/16	2.5625	11-7/8	19-1/2	5
2-5/8	2.6250	11-7/8	19-1/2	5
2-11/16	2.6875	12-3/4	20-3/8	5
2-3/4	2.7500	12-3/4	20-3/8	5
2-13/16	2.8125	13-3/8	21-1/8	5
2-7/8	2.8750	13-3/8	21-1/8	5
2-15/16	2.9375	14	21-3/4	5
3	3.0000	14	21-3/4	5
3-1/8	3.1250	14-5/8	24-1/2	6
3-1/4	3.2500	15-1/2	25-1/2	6
3-1/2	3.5000	15-1/2	25-1/2	6

**Note:** Min. Ordering quantity may apply for the sizes as " \* "

